



Model Code Assignment - PHI Manual & Motorized Press

Source: Model Codes - \\phi-dc-01s\Shared\USERDATA\Engineering\Presses\Press Library\CODES
 Revised 08/10/2025 by ADM

Example: P-210C4-M4-X1-20

P	-	2	1	0	C	4	-	M4	-	X1	-	20
Series, Tons Force		# of Platens	Size of Platens	Electric Service	Type of Platen	Electric Op. Code		Motorized Hydraulic Code		Options		Options - More
P = 20 Ton		2	1 = 8 x 8"	5 = 115 V, 1 Phase	A = Plain	1 = Manual Intermittent		See Motorized Code Sheet for more info		See Options Code Sheet for more info		Omit "X" for additional options. See Options Code Sheet for more info
Q = 30 Ton		3	2 = 12.5 x 9.5"	8 = 208 V, 1 Phase	S = Steam	2 = 1 + Timer to Open Press						
B = 50 Ton		4	3 = 12.5 x 12.5"	0 = 240 V, 1 Phase	H = Hot Only	3 = 1 + Pressure Swith to Interlock						
			4 = 18.5 x 12.5"	7 = 208 V, 3 Phase	C = Hot & Cold	4 = 3 + Timer to Open Press						
			5 = 18.5 x 18.5"	3 = 240 V, 3 Phase		5 = Manual Continuous Operation, Limit Swith to Interlock Motor, Manual Opening						
				6 = 380 V, 3 Phase 4 = 480 V, 3 Phase - Not available P- 21 Series.		6 = 5 + Timer to Open Press						